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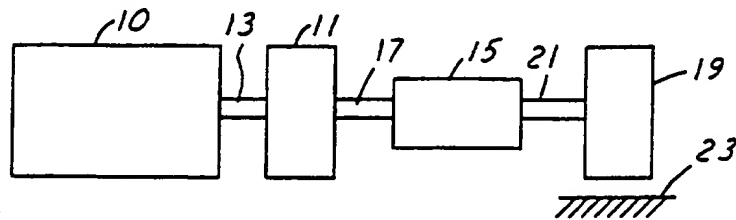
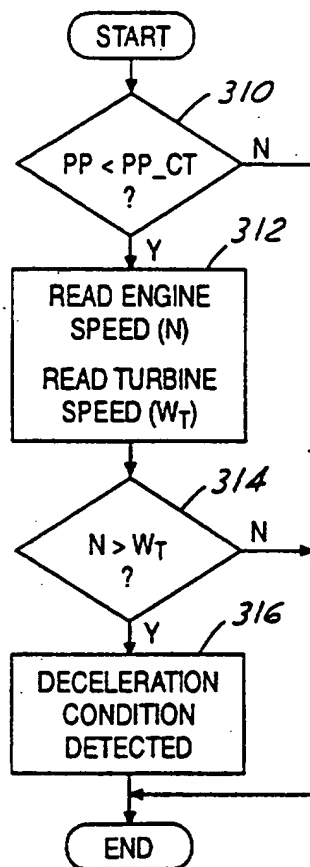
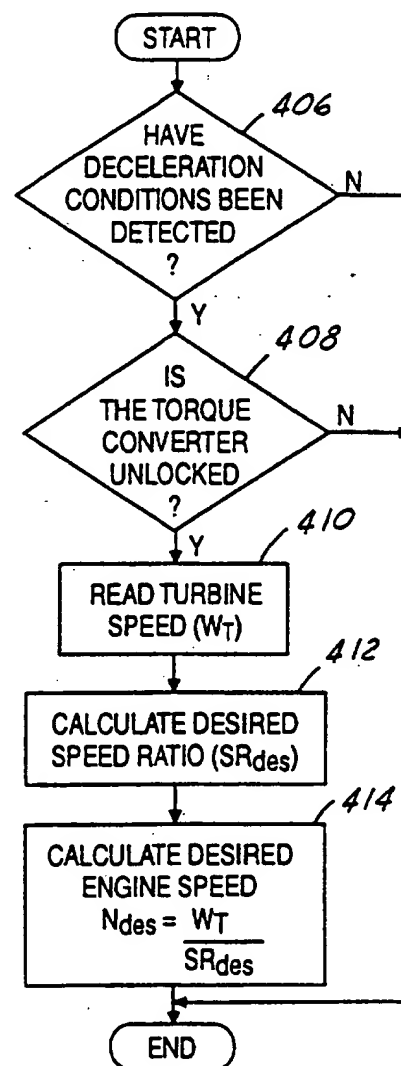
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JP 080270774 A JP 070117529 A US 5295415 A****(58) Field of Search****INT CL⁷ B60K 41/00 , F16H 61/00
online: EPODOC, JAPIO, WPI****(54) Abstract Title****Controlling an i.c. engine coupled to a torque converter to maintain positive torque at input of vehicle transmission**

(57) A vehicle and engine control system controls engine torque to maintain positive torque at a transmission input to prevent the transmission gears from separating. By maintaining a positive engine torque, the transmission is prevented from operating in or through the zero torque, or lash, zone. This prevents poor vehicle driveability that would otherwise result from operation in the lash zone. The control systems uses closed loop control based on a desired and actual turbine speed ratio, or slip ratio, to guarantee positive torque applied to the transmission.

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FIG. 1FIG. 3FIG. 4

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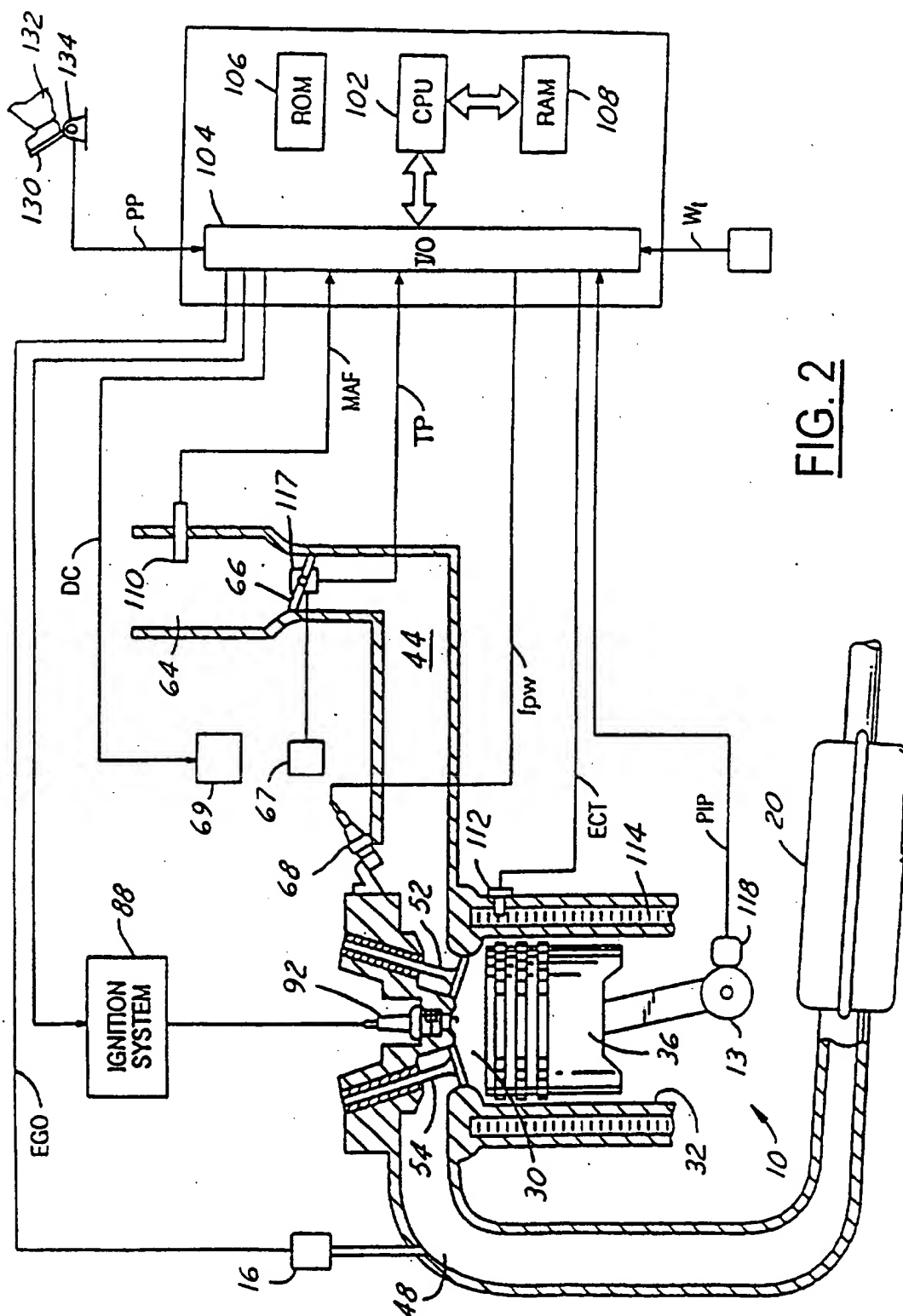
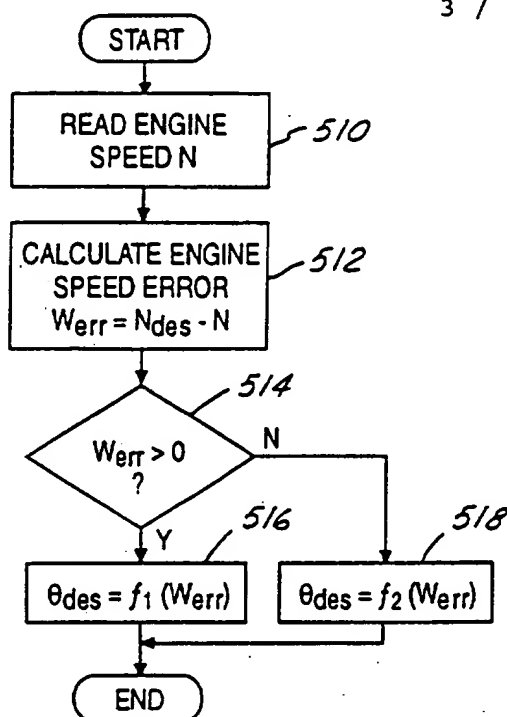
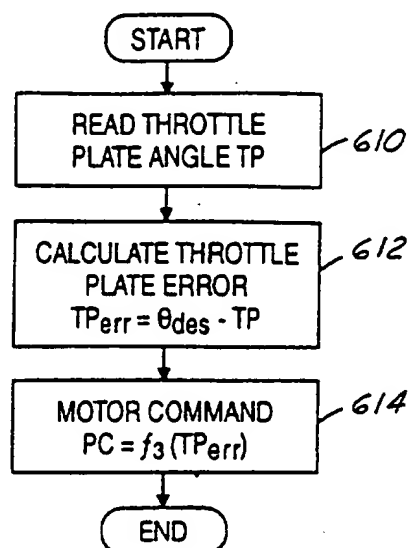
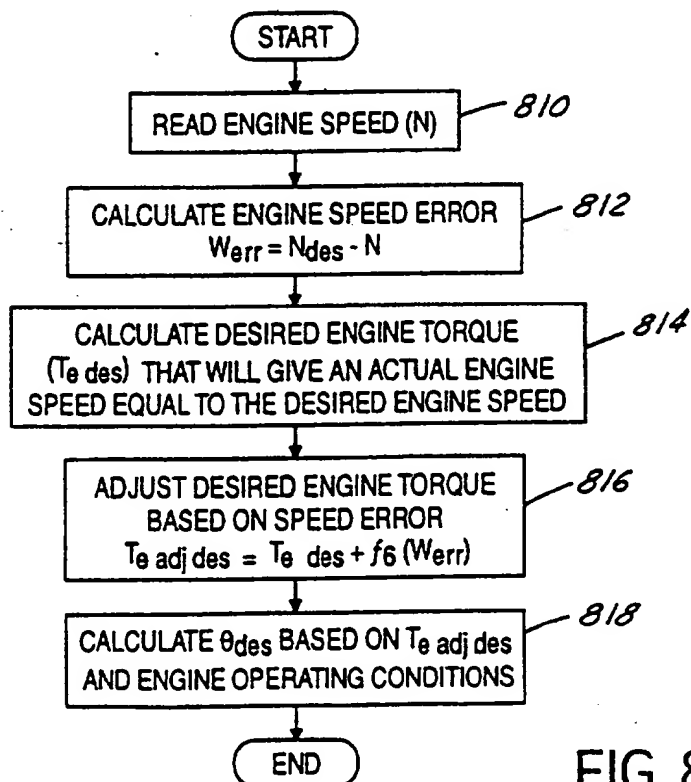
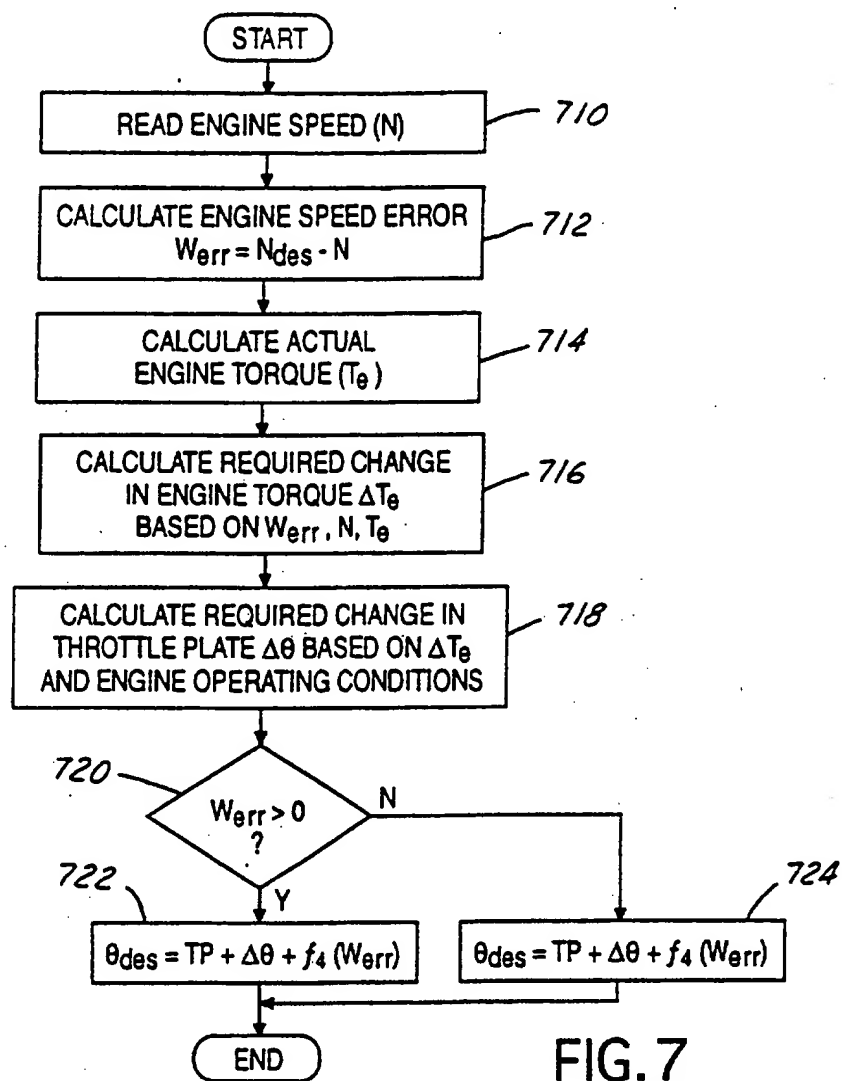


FIG. 2

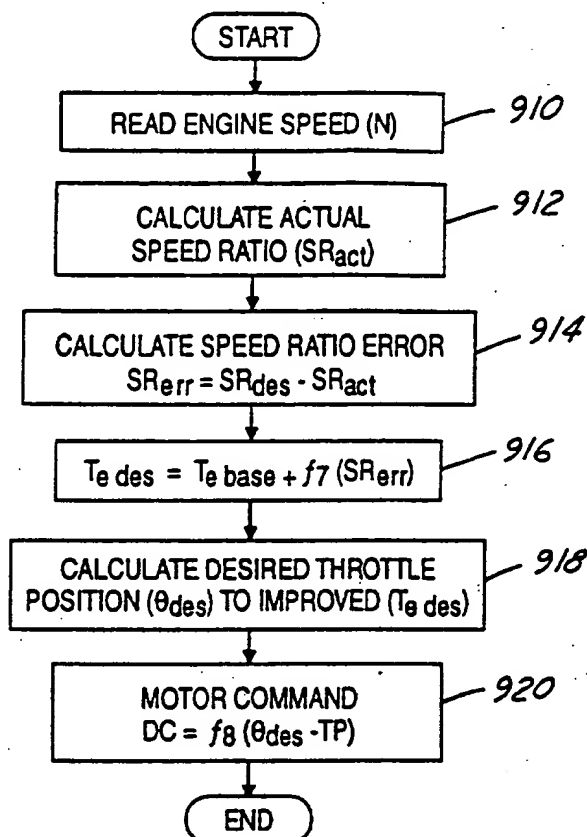
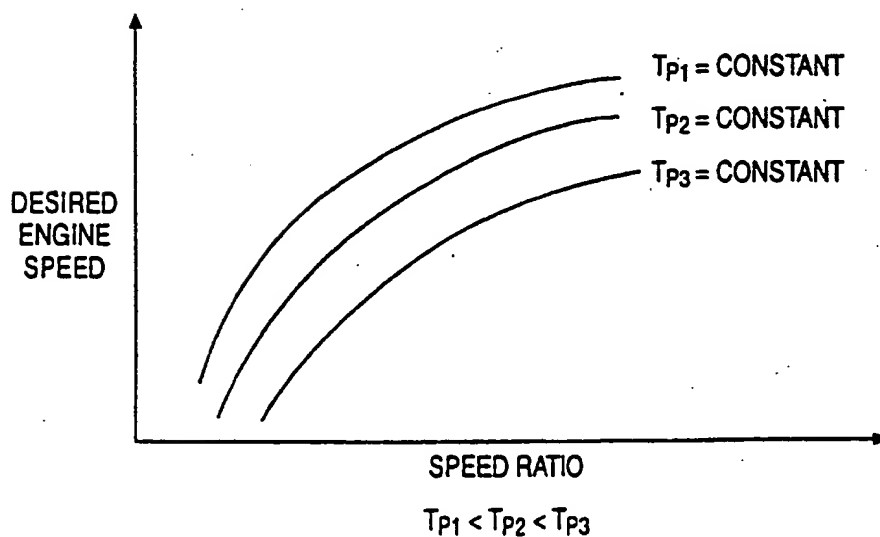
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FIG. 5FIG. 6FIG. 8

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**FIG. 9****FIG. 10**

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VEHICLE AND ENGINE CONTROL SYSTEM

The present invention relates to a system and method to control an internal combustion engine coupled to a torque converter and in particular to adjusting engine output to control torque converter slip, or speed ratio.

Internal combustion engines must be controlled in many different ways to provide acceptable driving comfort during all operating conditions. Some methods use engine output, or torque control where the actual engine torque is controlled to a desired engine torque through an output adjusting device, such as with an electronic throttle, ignition timing, or various other devices. In some cases, such as during normal driving conditions, the desired engine torque is calculated from the amount of depression of an accelerator pedal. In other conditions, such as idle speed control, the desired engine torque is calculated based on a speed error between actual engine speed and a desired engine speed. Some attempts have been made to use this torque control architecture to improve driveability during deceleration conditions, such as when a driver releases their foot to the minimum accelerator pedal position, known to those skilled in the art as a tip-out. During a tip-out, the driver is indicating a desire for reduced engine output.

One system that attempts to use speed control during deceleration conditions operates the engine in such a way as to maintain constant engine speed during slow moving or stopped conditions. In this system, the engine is controlled to a constant speed taking into account the loading from the torque converter. The loading from the torque converter is calculated based on the engine speed and turbine speed. Engine speed can be controlled to a constant level during deceleration to adsorb energy from the vehicle and assists in vehicle braking. Further, as turbine speed increases, the desired engine speed is reduced to provide even more engine braking. Such a system is described in D.E. 4321413A1.

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The inventors herein have recognised a disadvantage with the above invention. In particular, the accelerator pedal is released and subsequently engaged, the prior art system exhibits poor driveability due transmission gears lash. For example, when the engine transitions from exerting a positive torque to exerting a negative torque (or being driven), the gears in the transmission separate at the zero torque transition point. Then, after passing through the zero torque point, the gears again make contact to transfer torque. This series of events produces an impact, or clunk, resulting in poor driveability and customer dissatisfaction. In other words, the engine first exerts a positive torque through the torque converter onto the transmission input gears to drive the vehicle. Then, when using the prior art approach during deceleration, the engine is driven by the torque from the transmission through the torque converter. The transition between these two modes is the point where the engine is producing exactly zero engine brake torque. Then, at this transition point, the gears in the transmission separate because of inevitable transmission gear lash. When the gears again make contact, they do so dynamically resulting in an undesirable impact.

This disadvantage of the prior art is exacerbated when the operator returns the accelerator pedal to a depressed position, indicating a desire for increased engine torque. In this situation, the zero torque transition point must again be traversed. However, in this situation, the engine is producing a larger amount of torque than during deceleration because the driver is requesting acceleration. Thus, another, more severe, impact is experienced due to the transmission lash during the zero torque transition.

An object of the invention claimed herein is to provide an engine output control system for preventing or easing transitions through the transmission lash zone.

The present invention provides a vehicle control method for a vehicle having an internal combustion engine coupled to a torque converter having a torque converter speed ratio

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determined by dividing torque converter output turbine speed by engine speed, the torque converter coupled to a transmission. The method comprises the steps of creating a desired engine speed as a function of and greater than
5 torque converter turbine speed so that a positive torque is applied to the transmission thereby preventing transmission gear separation, and adjusting an engine output amount so that an actual engine speed approaches said desired engine speed.

10 By using signals already available to provide real-time feedback control positive torque will be applied to the transmission to eliminate the lash zone. In other words, the present invention utilises the torque converter characteristics in the following way. Because these
15 measurements are readily available, a simple engine speed controller can be developed that will guarantee positive torque application to the transmission. In the simplest form, according to the present invention, this amounts to controlling engine torque to keep the engine speed greater
20 than the torque converter turbine speed. Thus, during tip-out conditions, driveability problems associated with traversing the zero torque lash point are avoided. Further, by using turbine speed to generate the desired engine speed, thus guaranteeing a positive torque, effects from road
25 grade, vehicle mass, temperature, and other factors are inherently considered without complexity or addition computation.

An advantage of the above aspect of the invention is improved driveability.

30 Another advantage of the above aspect of the invention is improved customer satisfaction.

The invention will now be described further, by way of example, with reference to the accompanying drawings, in which:

35 Figure 1 is a block diagram of a vehicle illustrating various components related to the present invention;

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Figure 2 is a block diagram of an engine in which the invention is used to advantage;

Figures 3-9 high level flowcharts of various routines for controlling the engine according to the present invention; and

Figure 10 is a figure describing a relationship between engine speed and torque converter speed ratio used to advantage in the present invention.

Referring to Figure 1, internal combustion engine 10, further described herein with particular reference to Figure 2, is shown coupled to torque converter 11 via crankshaft 13. Torque converter 11 is also coupled to transmission 15 via turbine shaft 17. Torque converter 11 has a bypass clutch (not shown) which can be engaged, disengaged, or partially engaged. When the clutch is either disengaged or partially engaged, the torque converter is said to be in an unlocked state. Turbine shaft 17 is also known as transmission input shaft. Transmission 15 comprises an electronically controlled transmission with a plurality of selectable discrete gear ratios. Transmission 15 also comprise various other gears, such as, for example, a final drive ratio (not shown). Transmission 15 is also coupled to tire 19 via axle 21. Tire 19 interfaces the vehicle (not shown) to the road 23.

Internal combustion engine 10 comprising a plurality of cylinders, one cylinder of which is shown in Figure 2, is controlled by electronic engine controller 12. Engine 10 includes combustion chamber 30 and cylinder walls 32 with piston 36 positioned therein and connected to crankshaft 13. Combustion chamber 30 communicates with intake manifold 44 and exhaust manifold 48 via respective intake valve 52 and exhaust valve 54. Exhaust gas oxygen sensor 16 is coupled to exhaust manifold 48 of engine 10 upstream of catalytic converter 20.

Intake manifold 44 communicates with throttle body 64 via throttle plate 66. Throttle plate 66 is controlled by electric motor 67, which receives a signal from ETC driver

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69. ETC driver 69 receives control signal (DC) from controller 12. Intake manifold 44 is also shown having fuel injector 68 coupled thereto for delivering fuel in proportion to the pulse width of signal (fpw) from
5 controller 12. Fuel is delivered to fuel injector 68 by a conventional fuel system (not shown) including a fuel tank, fuel pump, and fuel rail (not shown).

Engine 10 further includes conventional distributorless ignition system 88 to provide ignition spark to combustion
10 chamber 30 via spark plug 92 in response to controller 12. In the embodiment described herein, controller 12 is a conventional microcomputer including: microprocessor unit 102, input/output ports 104, electronic memory chip 106, which is an electronically programmable memory in this
15 particular example, random access memory 108, and a conventional data bus.

Controller 12 receives various signals from sensors coupled to engine 10, in addition to those signals previously discussed, including: measurements of inducted
20 mass air flow (MAF) from mass air flow sensor 110 coupled to throttle body 64; engine coolant temperature (ECT) from temperature sensor 112 coupled to cooling jacket 114; a measurement of throttle position (TP) from throttle position sensor 117 coupled to throttle plate 66; a measurement of
25 turbine speed (Wt) from turbine speed sensor 119, where turbine speed measures the speed of shaft 17, and a profile ignition pickup signal (PIP) from Hall effect sensor 118 coupled to crankshaft 13 indicating engine speed (N).

Continuing with Figure 2, accelerator pedal 130 is
30 shown communicating with the driver's foot 132. Accelerator pedal position (PP) is measured by pedal position sensor 134 and sent to controller 12.

In an alternative embodiment, where an electronically controlled throttle is not used, an air bypass valve (not
35 shown) can be installed to allow a controlled amount of air to bypass throttle plate 62. In this alternative

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embodiment, the air bypass valve (not shown) receives a control signal (not shown) from controller 12.

Referring now to Figure 3, a routine for detecting deceleration conditions is described. First, in step 310, driver actuated pedal position (PP) is compared with calibratable item (PP_CT), which represents the pedal position at which the pedal is closed. Alternatively, driver desired wheel torque, which is known to those skilled in the art to be a function of pedal position and vehicle speed, can be compared with a minimum desired wheel torque clip below which deceleration is desired. When the answer to step 310 is YES, then in step 312, both engine speed (N) and turbine speed (Wt) are read. In step 314, a determination is made as to whether engine speed is greater than turbine speed. When the answer to step 314 is YES, then deceleration conditions have been detected as shown in step 316.

Referring now to Figure 4, a routine for calculating a desired engine speed during deceleration conditions is described. First, in step 406, a determination is made as to whether deceleration conditions have been detected. When the answer to step 406 is YES, a determination is made in step 408 as to whether the torque converter is in and unlocked state. When the answer to step 408 is YES, turbine speed is read from turbine speed sensor 119 in step 410. Then, in step 412, a desired speed ratio, SRdes, where $(SR=Wt/N)$ is calculated based on the turbine speed. In one embodiment of the present invention, the relationship between desired speed ratio and measured turbine speed is determined so that a small positive constant torque is applied to transmission 16. An example of a relationship between speed ratio and turbine speed that gives a positive constant torque is described later herein with particular reference to Figure 10. In another embodiment, the relationship between desired speed ratio and measured turbine speed is modified by transmission gear ratio so that a varying positive torque is applied to transmission 16 to

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give different driveability feel at different vehicle speeds. In this type of system separate relationships are used for each gear when determining the desired speed ratio as a function of measured turbine speed.

5 According to the present invention, in each embodiment, the desired speed ratio is always less than unity during deceleration when the zero torque point is to be avoided and the torque converter is in an unlocked state. During some conditions engine braking is required, such as, for example,
10 during speed control down a hill. In these cases, the routines described in Figures 2-9 are circumvented and other actions are taken. Continuing with Figure 4, in step 414, the desired engine speed is calculated from the desired speed ratio and the measured turbine speed.

15 Referring now to Figure 5, a routine is described for controlling actual engine speed to the desired engine speed calculated in step 414 described previously herein. First, in step 510 actual engine speed (N) is read from sensor 118. Then, in step 512, engine speed error (Werr) is calculated
20 from the desired engine speed (Ndes) and actual engine speed (N). In step 514, a determination is made as to whether engine speed error is greater than zero. When the answer to step 514 is YES, a desired throttle plate angle (qdes) is calculated as a function (f1) of engine speed error.
25 Function f1 is a controller known to those skilled in the art as a PID controller. If the answer to step 514 is NO, then in step 518 desired throttle plate angle (qdes) is calculated as a function (f2) of engine speed error. Function f2 is also a controller known to those skilled in
30 the art as a PID controller. In a preferred embodiment, the gains of function f2 are tuned to allow less overshoot or undershoot than function f1, since positive speed errors are more severe than negative speed errors with respect to crossings of the zero torque point. Further, function f1 is
35 tuned for producing a smooth transition from driver demand based engine torque control and deceleration control according to the present invention. In other words,

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function f1 is tuned to provide a smooth transition in engine speed and engine torque that gives high customer satisfaction and drive comfort. On the other hand, function f2 is tuned for precise control of engine speed, preventing zero torque crossings. In an alternative embodiment, the controller defined by function f1 could be used when engine speed is greater than sum of the turbine speed and a calibratable value, with function f2 used otherwise. This would give precise and fast control when engine speed is near the desired engine speed or below the desired engine speed and smooth control when the engine speed is far away from and above the desired engine speed.

Referring now to Figure 6, a routine is described for controlling throttle position to the desired throttle position calculated in either step 516 or 518 described previously herein. First, in step 610 actual throttle position (TP) is read from sensor 117. Then, in step 612, throttle position error (TPerr) is calculated from the desired throttle position (qdes) and actual throttle position (TP). Output signal DC is calculated as a function (f3) of throttle position error. Function f3 is a controller known to those skilled in the art as a PID controller.

Referring now to Figure 7, an alternate routine is described for controlling actual engine speed to the desired engine speed calculated in step 414 described previously herein. First, in step 710 actual engine speed (N) is read from sensor 118. Then, in step 712, engine speed error (Werr) is calculated from the desired engine speed (Ndes) and actual engine speed (N). In step 714, actual engine torque (Te) is calculated using methods known to those skilled in the art, such as, for example, using engine speed and turbine speed along with torque converter characteristics. Alternatively, actual engine torque can be calculated based on engine operating conditions such as engine speed, engine airflow, ignition timing, or any other

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variable known to those skilled in the art to affect engine torque.

Continuing with Figure 7, in step 716 the required change in engine torque (DTe) to cause actual engine speed to become the desired engine speed is calculated based on engine speed error, engine speed, and actual engine torque. This calculation is completed using characteristic predetermined graphs. Next, in step 718 the required change in throttle position (Dq) is calculated based on the required change in engine torque. Then, in step 720 a determination is made as to whether engine speed error is greater than zero. When the answer to step 714 is YES, a desired throttle plate angle (qdes) is calculated as the sum of function (f4) of engine speed error, current throttle position TP, and required change in throttle position. Function f4 is a controller known to those skilled in the art as a PID controller. If the answer to step 714 is NO, then in step 718 desired throttle plate angle (qdes) is calculated as the sum of function (f5) of engine speed error, current throttle position TP, and required change in throttle position. Function f5 is also a controller known to those skilled in the art as a PID controller. In a preferred embodiment, the gains of function f5 are tuned to allow less overshoot or undershoot than function f4, since positive speed errors are more severe than negative speed errors with respect to crossings of the zero torque point.

Referring now to Figure 8, another alternate routine is described for controlling actual engine speed to the desired engine speed calculated in step 414 described previously herein. First, in step 810 actual engine speed (N) is read from sensor 118. Then, in step 812, engine speed error (Werr) is calculated from the desired engine speed (Ndes) and actual engine speed (N). Then, in step 814, desired engine torque (Tedes) that would produce an actual engine speed equal to the desired engine speed is calculated. The desired torque is calculated taking into account all of the external engine loading, engine friction, and various other

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losses known to those skilled in the art. In addition, the torque converter load is known from the desired positive torque to be applied to the transmission input shaft and the current torque ratio across the torque. The current torque
5 ratio across the torque converter can be determined based on the actual speed ratio as is known to those skilled in the art. Then in step 816, the desired engine torque is adjusted based on the engine speed error. Finally, in step 818, the desired throttle position is calculated that will provide the
10 adjusted desired engine torque based on engine operating conditions.

In alternative embodiments, any other parameters that affects engine brake (output) torque and is under control of controller 12, such as, for example, ignition angle,
15 cylinder deactivation, fuel injection amount, idle air bypass amount, cam angle of a variable cam angle system, exhaust gas recirculation amount, or accessory loading from accessories such as, for example, the alternator or a/c compressor.

Referring now to Figure 9, an alternative embodiment of the present invention is described. Figure 9 is a routine is described for controlling actual speed ratio to the desired speed ratio calculated in step 412 described previously herein. First, in step 910 actual engine speed
20 (N) is read from sensor 118. Then in step 921, actual speed ratio (S_{ract}) is calculated by dividing actual turbine speed by actual engine speed. Then, in step 914, speed ratio error (S_{Rerr}) is calculated from the desired speed ratio (S_{Rdes}) and actual speed ratio (S_{ract}). In step 916,
25 desired engine torque (T_{edes}) is calculated as the sum of the base required engine torque (T_{ebase}) and function f7 of speed ratio error. Function f7 is also a controller known to those skilled in the art as a PID controller. Base required engine torque is the base calibration torque for
30 maintaining the engine speed at the desired engine speed.
35

Continuing with Figure 9, in step 918 desired throttle position is calculated based on desired engine torque

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(Tedes) based on current engine conditions such as engine speed and temperature using methods known to those skilled in the art. Then, in step 920, duty cycle sent to motor 67 is calculated using function f8 of desired throttle position minus actual throttle position. In a preferred embodiment, function f8 is a controller known to those skilled in the art as a PID controller.

Alternatively, instead of controlling engine torque directly with throttle position, intermediate values can also be used, such as, for example, engine airflow. for example, from desired engine torque, a desire engine airflow can be calculated. Then, throttle position can then be adjusted so that actual engine airflow as measured by signal MAF approaches the desired engine airflow.

Referring now to Figure 10, a figure showing an example relationship between turbine speed and speed ratio that guarantees a positive constant torque applied to the shaft 18 of transmission 16.

This concludes the description of the Preferred Embodiment. The reading of it by those skilled in the art would bring to mind many alterations and modifications without departing from the spirit and scope of the invention. For example, if turbine speed is not measured, vehicle speed and gear ratio can be substituted without loss of function.

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CLAIMS

1. A vehicle control method for a vehicle having an internal combustion engine (10) coupled to a torque converter (11) having a torque converter speed ratio determined by dividing torque converter output turbine speed by engine speed, the torque converter (11) coupled to a transmission (15), the method comprising the steps of:
creating a desired engine speed as a function of and greater than torque converter turbine speed so that a positive torque is applied to the transmission thereby preventing transmission gear separation; and
adjusting an engine output amount so that an actual engine speed approaches said desired engine speed.
2. A method as claimed in Claim 1, wherein said engine output amount is engine torque.
3. A method as claimed in Claim 1, wherein said engine output amount is airflow inducted into the engine.
4. A method as claimed in Claim 1, wherein said creating step further comprises the steps of:
creating a desired torque converter speed ratio as a function of torque converter turbine speed and a desired positive torque applied to the transmission; and
creating said desired engine speed based on said turbine speed and said desired torque converter speed ratio.
5. A method as claimed in Claim 4, wherein said desired torque converter speed ratio is less than unity.
6. A method as claimed in Claim 1, wherein said adjusting step further comprises adjusting said engine output amount so that said actual engine speed becomes said desired engine speed.

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7. A method as claimed in Claim 1, wherein said engine output amount is a throttle position.

8. A method as claimed in Claim 1, wherein said
5 adjusting step further comprises adjusting said engine output amount so that said actual engine speed becomes said desired engine speed when a deceleration condition has been detected.

10 9. A method as claimed in Claim 4 further comprising the steps of:

setting a desired engine output torque equal to a product of said desired positive torque and a torque ratio across the torque converter; and

15 adjusting an engine control variable so that an actual engine torque approaches said desired engine torque.

10. A method as claimed in Claim 1, wherein said adjusting step further comprises the steps of:

20 adjusting said engine output amount with a first controller when said actual engine speed is greater than said desired engine speed; and

adjusting said engine output amount with a second controller when said actual engine speed is less than said
25 desired engine speed.

11. A method as claimed in Claim 1, wherein said adjusting step further comprises the steps of:

adjusting said engine output amount with a first
30 controller when said actual engine speed is greater than said desired engine speed plus a calibration value; and

adjusting said engine output amount with a second controller when said actual engine speed is less than said desired engine speed plus a calibration value.

35

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12. A method as claimed in Claim 10, wherein said first controller is tuned for smooth operation and said second controller is tuned for precise speed control.

5 13. A method as claimed in Claim 11, wherein said first controller is tuned for smooth operation and said second controller is tuned for precise speed control.

10 14. A vehicle control method for a vehicle having an internal combustion engine coupled to a torque converter, the torque converter coupled to a transmission, the method comprising the steps of:

 creating a desired torque converter speed ratio as a function of torque converter turbine speed so that a
15 positive torque is applied to the transmission; and
 adjusting an engine output amount so that an actual speed ratio approaches said desired speed ratio.

20 15. A method as claimed in Claim 14, wherein said engine output amount is engine torque.

16. A method as claimed in Claim 14, wherein said desired torque converter speed ratio is less than unity.

25 17. A method as claimed in Claim 14, wherein said engine output amount is throttle position.

18. The method recited in Claim 14 said adjusting step further comprises adjusting said engine output amount so
30 that said actual speed ratio becomes said desired speed ratio when a deceleration condition has been detected.

19. A method as claimed in Claim 15 further comprising the steps of:

35 setting a desired engine output torque equal to a product of said positive torque and a torque ratio across the torque converter; and

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adjusting an engine control variable so that an actual engine torque approaches said desired engine torque.

20. A method as claimed in Claim 19, wherein said step
5 of adjusting said engine control variable further comprises the steps of:

adjusting said engine control variable with a first controller when smooth control is desired; and
adjusting said engine control variable with a second
10 controller when precise speed ratio control is desired.

21. A vehicle control system for a vehicle having an internal combustion engine coupled to a torque converter having a torque converter speed ratio determined by dividing
15 torque converter output turbine speed by engine speed, the torque converter coupled to a transmission, the system comprising

an engine speed sensor for indicating engine speed;
a sensor indicating torque converter turbine speed;
20 a pedal position sensor; and
a controller for indicating a deceleration condition based on said pedal position sensor, creating a desired torque converter speed ratio as a function of said torque converter turbine speed so that a positive torque will be
25 applied to the transmission, adjusting engine torque with a first controller when smooth torque control is desired so that actual torque converter speed ratio approaches said desired torque converter speed ratio when said deceleration condition is indicated, and adjusting said engine torque
30 amount with a second controller when precise speed control is desired so that said actual torque converter speed ratio becomes said desired torque converter speed ratio when said deceleration condition is indicated.

35 22. A vehicle control system substantially as hereinbefore described with reference to the accompanying drawings.

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23. A vehicle control method substantially as
hereinbefore described with reference to the accompanying
drawings.

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INVESTOR IN PEOPLE

Application No: GB 0011393.6
Claims searched: 1 to 23

Examiner: John Twin
Date of search: 25 August 2000

Patents Act 1977 Search Report under Section 17

Databases searched:

UK Patent Office collections, including GB, EP, WO & US patent specifications, in:

UK CI (Ed.R):

Int CI (Ed.7): B60K41/00; F16H61/00

Other: online: EPODOC, JAPIO, WPI

Documents considered to be relevant:

Category	Identity of document and relevant passage	Relevant to claims
X	EP 715099 A2 (Hitachi)	1,14 at least
X	US 5295415 (Mazda)	1,14 at least
X	JP 10-047102 A (Toyota) - see Patent Abstracts of Japan, vol.199806; WPI abstract accession no.1998-190427	1,14 at least
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X	JP 7-117529 A (Mazda) - see Patent Abstracts of Japan, vol.199508	1,14 at least
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Y	Document indicating lack of inventive step if combined with one or more other documents of same category.	P	Document published on or after the declared priority date but before the filing date of this invention.
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